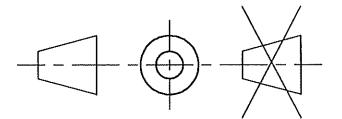
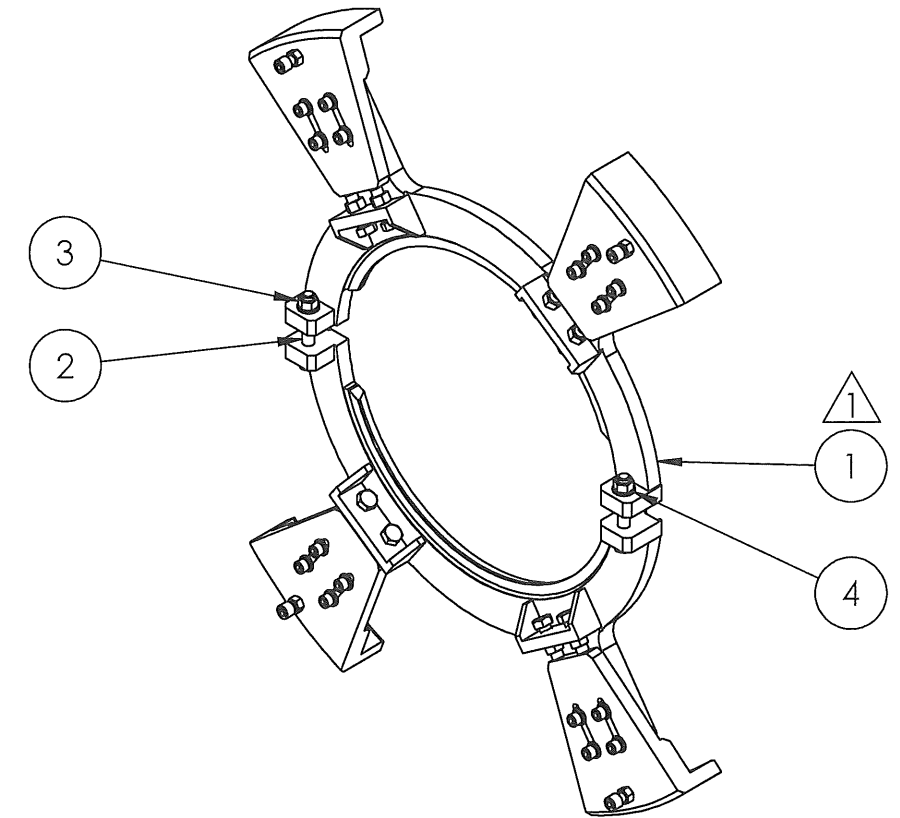
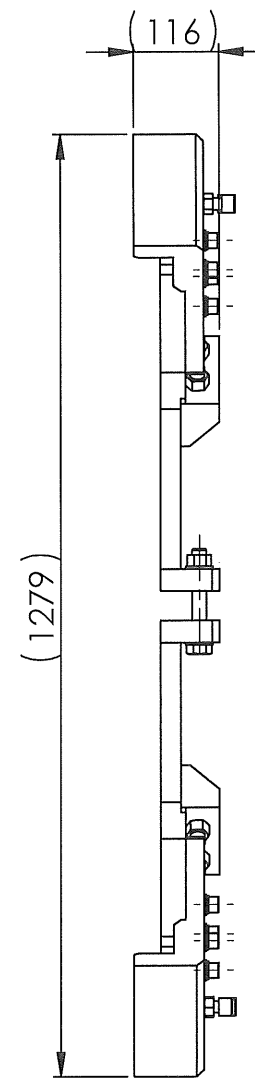
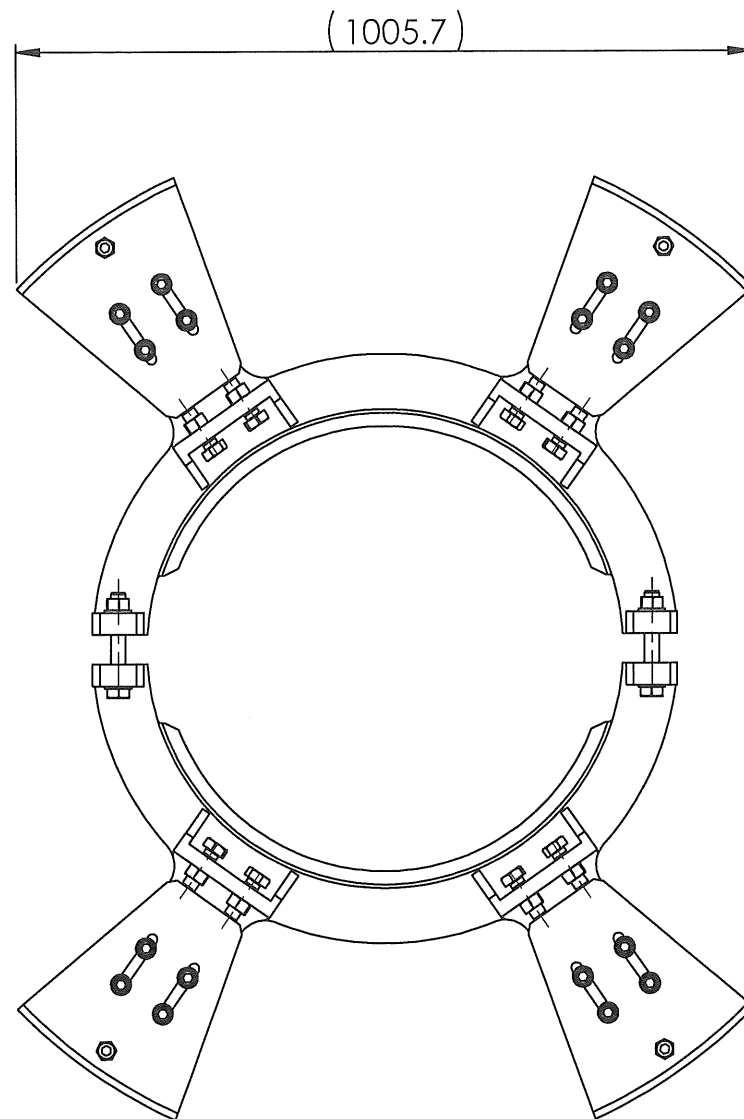


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IF IN DOUBT ASK



ISOMETRIC VIEW

Notes

1. All dimensions are in mm
2. Dimensions in (...) are for reference only.



Finish: Clean

Mass: 138.1 kg



Reinier Smith
02-11-2020

ITEM NO.	DESCRIPTION	DRAWING NUMBER	REV	QTY.
1	HP Front Bracket Sub Assembly	13.25_8652	1	2
2	Hexagonal Bolt M20 x 160 (ISO 4014) (Grade 8.8)	Bought Out Item	-	2
3	Hexagon Nut M20 (ISO 4032) (Class 8)	Bought Out Item	-	2
4	Flat Washer M14 (ISO 7089) (Class 8)	Bought Out Item	-	4

REVISION 0 - ONLY	PRJ No.	TEE-L-675	JOB No.	TOD-L-9475	REV	1	DATE	2020/10/28	REVISION DESCRIPTION	Revision refer to DRG 13.25_8653	REV BY	T Mogale	CHKD BY	Moshia	AUTH BY	APPR BY	REFERENCE DRAWINGS		
	DESIGN APPR	2020/07/30	SA Mcoben	1. DRAWING FILE PATH- Z:\Engineering Development\Drawing Office\TOD-L-9475 GEC HP Cartridge Transportation Brackets\03_Cad_Data\Models_Drawings\															
	DO AUTH	2020/07/30	AE Mamma	2. MODEL FILE PATH- Z:\Engineering Development\Drawing Office\TOD-L-9475 GEC HP Cartridge Transportation Brackets\03_Cad_Data\Models_Drawings\															
	CHKD BY	2020/07/30	C Moshia	T Mogale															
	DRAWN BY	2020/07/16	T Mogale	T Mogale															
 Eskom RoteK Industries			ROSHERVILLE UNIT 1 - 6 RMF-GEC HP CARTRIDGE TRANSPORTATION HP FRONT BRACKET ASSEMBLY																
SCALE			DO NOT SCALE			APPROVED BY		DATE		DRAWING No.						SHEET		REV	
								29.10.2020		13.25_8651						1 OF 1		1	

SIZE A3L

8

7

6

5

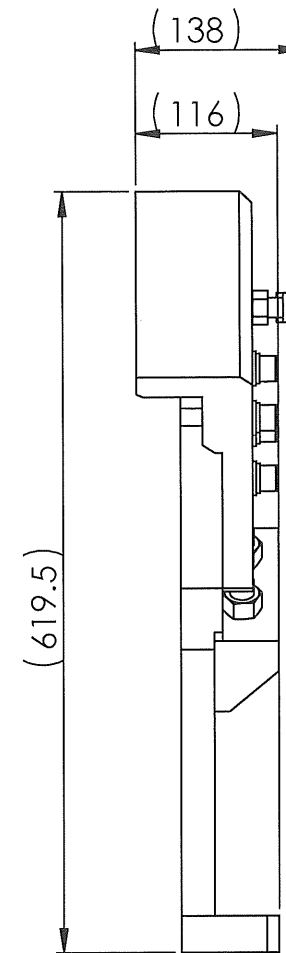
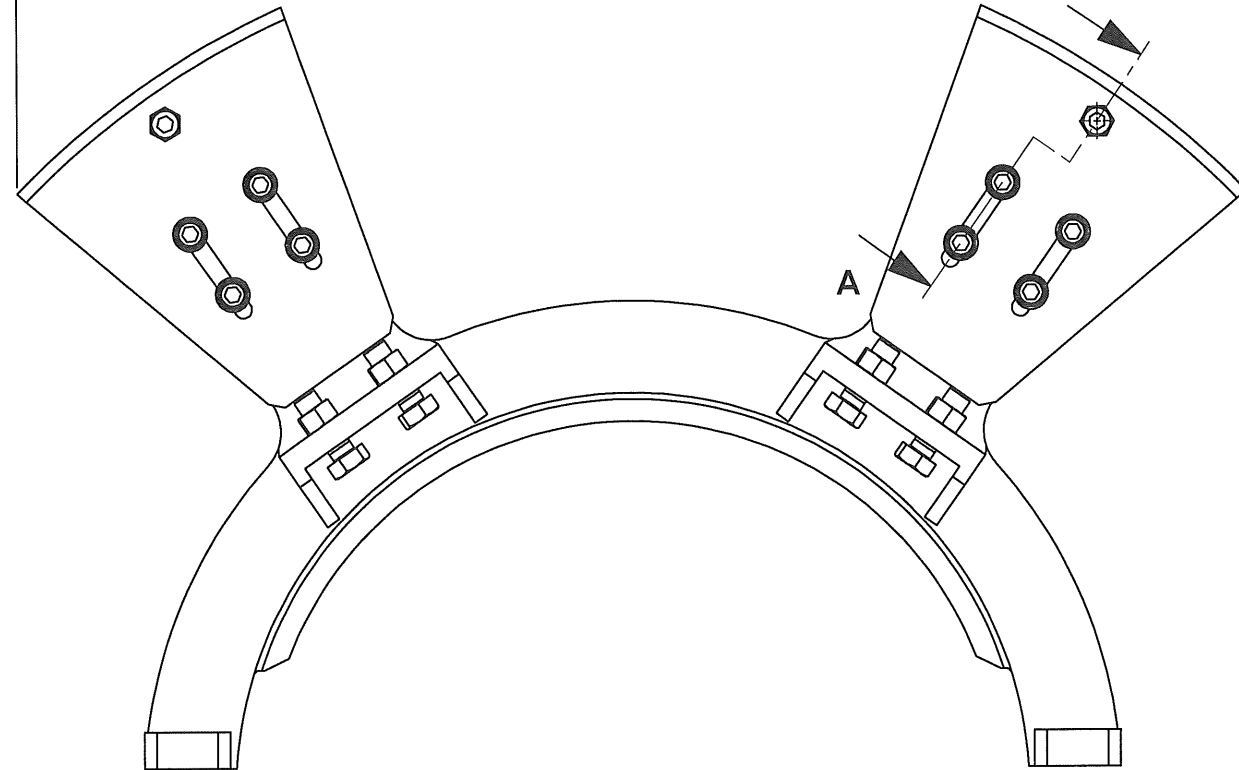
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3

2

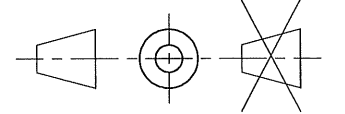
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(1005.7)



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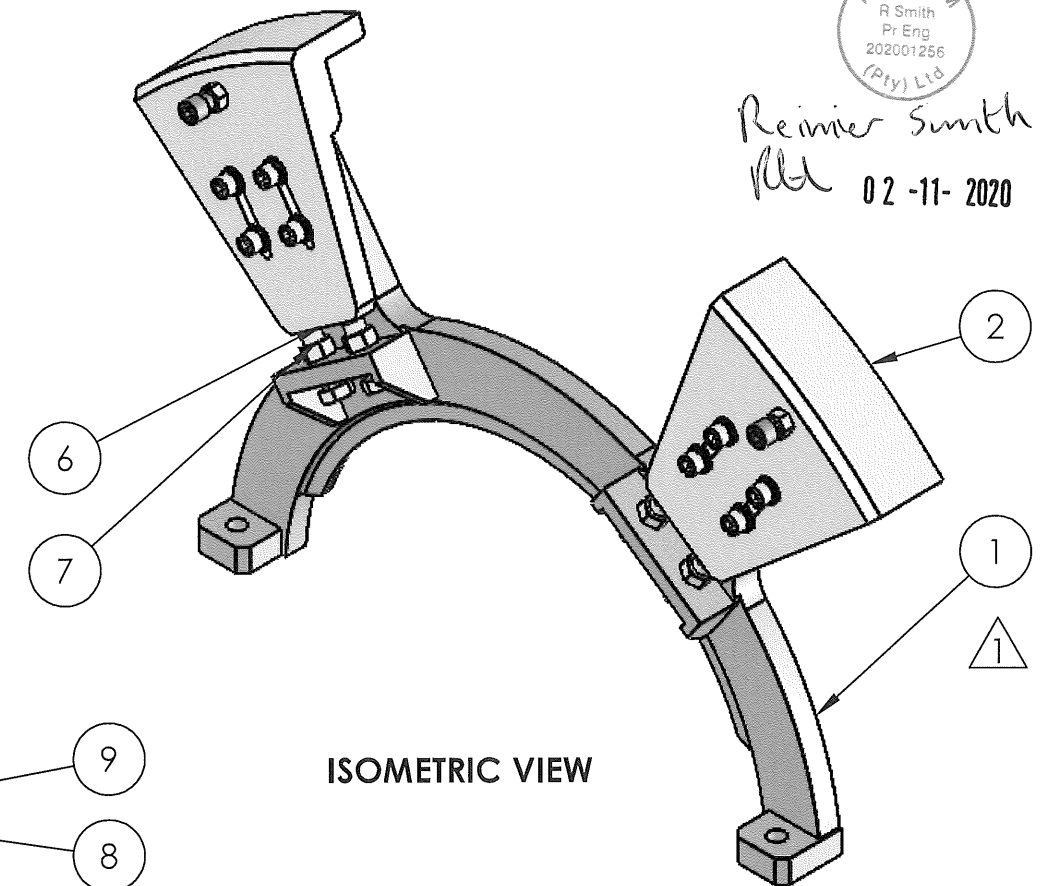
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Reinier Smith
RSM 02-11-2020



ISOMETRIC VIEW

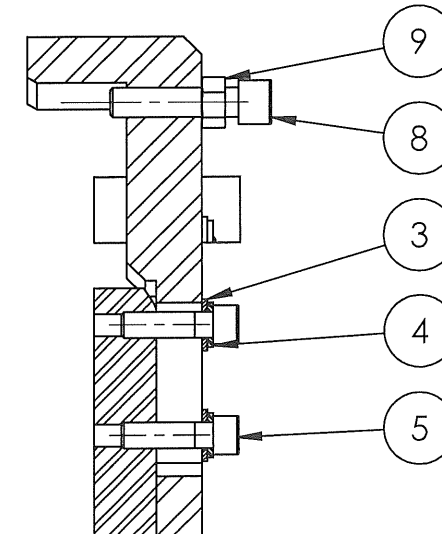
Notes

1. All dimensions are in mm
2. Dimensions in (...) are for reference only

Used on: 13.25_8651

Mass: 69 kg

SECTION A-A



ITEM NO.	DESCRIPTION	DRAWING NUMBER	REV	QTY.
1	HP Front Core Spider Bracket	13.25_8653	1	1
2	HP Front Adjustable Leg	13.25_8654	0	2
3	Flat Washer M14 (ISO 7089) (Class 8)	Bought Out Item	-	8
4	Spring Washer M14 (DIN 7980) (Class 8)	Bought Out Item	-	8
5	Socket Head Cap Screws M14 x 50 (ISO 4762) (Grade 8.8)	Bought Out Item	-	8
6	Hexagonal Bolt M20 x 160 (ISO 4014) (Grade 8.8)	Bought Out Item	-	4
7	Hexagon Nut M20 (ISO 4032) (Class 8)	Bought Out Item	-	4
8	Socket Head Cap Screws M16 x 70 (ISO 4762) (Grade 8.8)	Bought Out Item	-	2
9	Hexagon Nut M16 (ISO 4032) (Class 8)	Bought Out Item	-	2

1

PRJ No.	JOB No.	REV	DATE	REVISION DESCRIPTION	REV BY	CHKD BY	AUTH BY	APPR BY	REFERENCE DRAWINGS
TEE-L-675	TOD-L-9475	1	2020/10/28	Revision Refer to DRG 13.25_8653	T Mogale				
DESIGN APPR	2020/07/30	SA Mcoben		1. DRAWING FILE PATH: Z:\Engineering Development\Drawing Office\TOD-L-9475 GEC HP Cartridge Transportation Brackets\03_Cad_Data\Models_Drawings\					
DO AUTH	2020/07/30	AE Mamma		2. MODEL FILE PATH: Z:\Engineering Development\Drawing Office\TOD-L-9475 GEC HP Cartridge Transportation Brackets\03_Cad_Data\Models_Drawings\					
CHKD BY	2020/07/30	C Moshia							
DRAWN BY	2020/07/16	T Mogale							
APPROVED BY					DATE		DRAWING No.		SHEET
Eskom Rotek Industries					29.10.2020		13.25_8652		1 OF 1
SCALE					DO NOT SCALE				REV
									1

ROSHERVILLE
UNIT 1 - 6

RMF- GEC HP CARTRIDGE TRANSPORTATION
HP FRONT BRACKET
SUB ASSEMBLY

SIZE A3L

10 X 45° TYP.

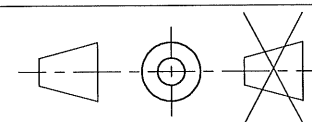
729 CRS

Ø 21

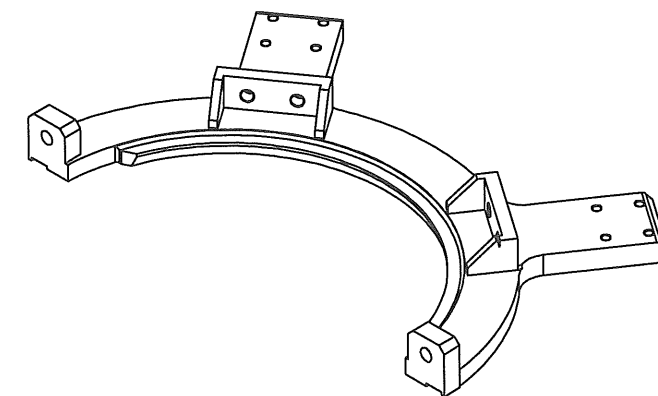
(80)

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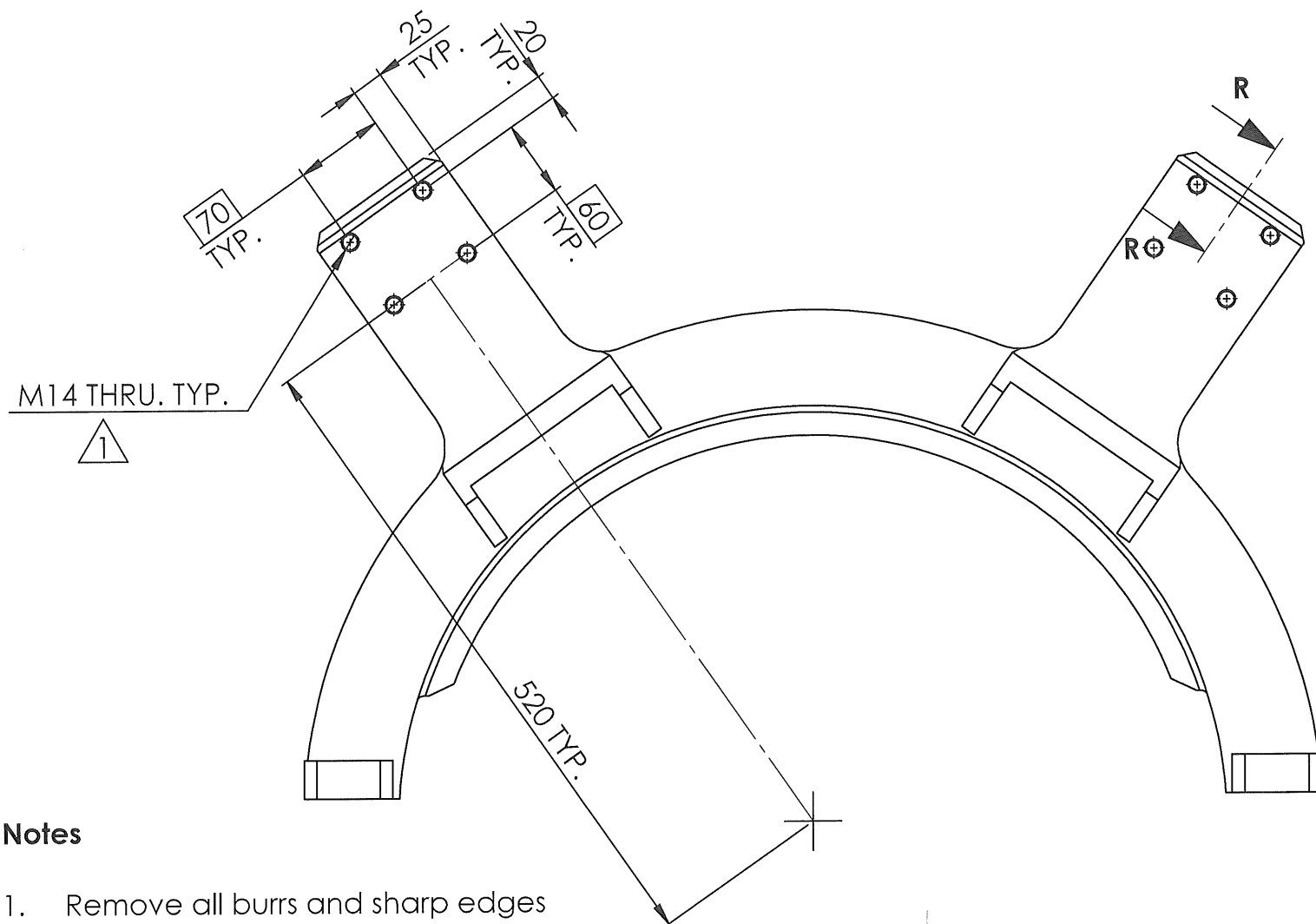
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IF IN DOUBT ASK



ISOMETRIC VIEW



M14 THRU. TYP.



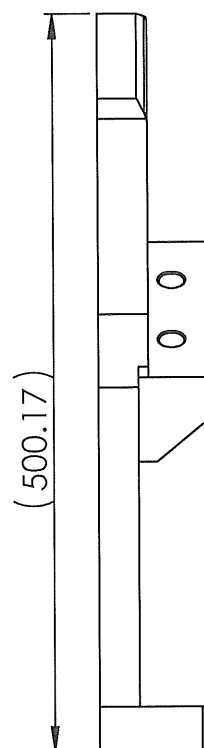
25 TYP.

20 TYP.

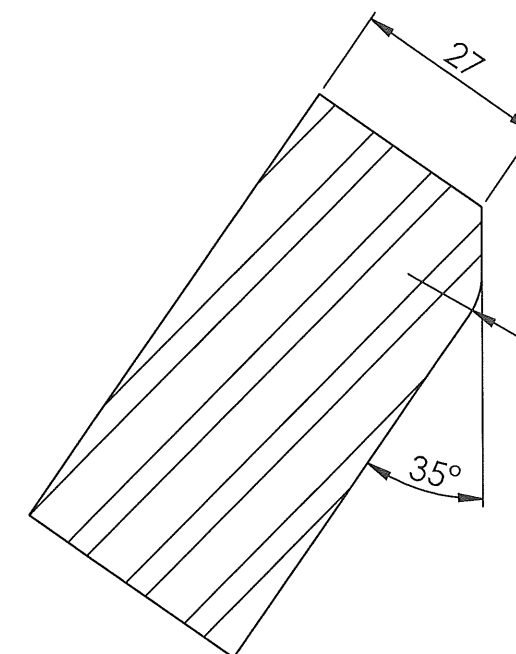
70 TYP.

80 TYP.

520 TYP.



(500.17)



SECTION R-R

R10 TYP.



Remier Smith
02-11-2020

Notes






1. Remove all burrs and sharp edges
2. Tolerances $\pm 0.2\text{mm}$ U.O.S
3. Angular tolerances $\pm 0.5^\circ$ U.O.S
4. All dimensions are in mm
5. Machined $\nabla 1.6$ U.O.S.
6. Dimensions in (...) are for reference only.

Finish: Clean

Used on: 13.25_8652

Material: S355JR or equivalent

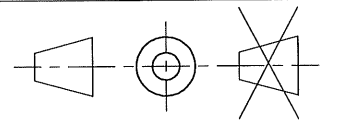
Mass: 37.9 kg

1	TEE-L-675	1	2020/10/28				T Mogale						
	TOD-L-9475												
				1mm chamfer added on M14 and M20 holes									
				10mm fillet added									
				Chamfer of 10 x 35 degrees added									
PRJ No.	JOB No.	REV	DATE	REVISION DESCRIPTION			REV BY	CHKD BY	AUTH BY	APPR BY	REFERENCE DRAWINGS		
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	DO AUTH	2020/07/19	AE Mammba										
	CHKD BY	2020/07/19	C Moshia										
	DRAWN BY	2020/07/19	T Mogale										
 Eskom Rotek Industries				DRAWING No. 13.25_8653								SHEET 1 OF 6	REV 1
SCALE		DO NOT SCALE											

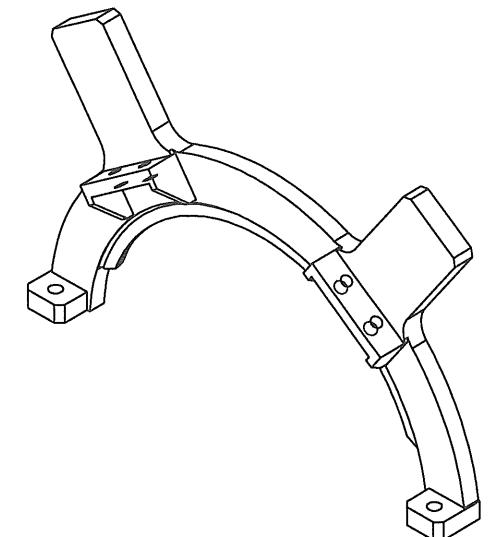
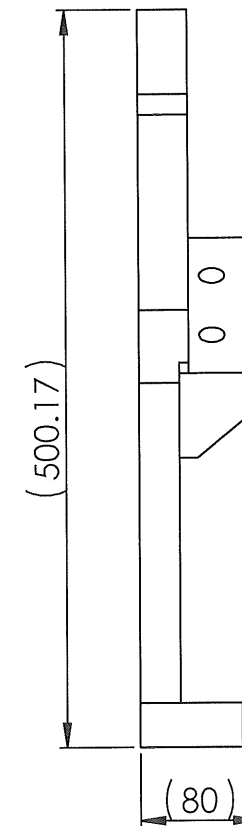
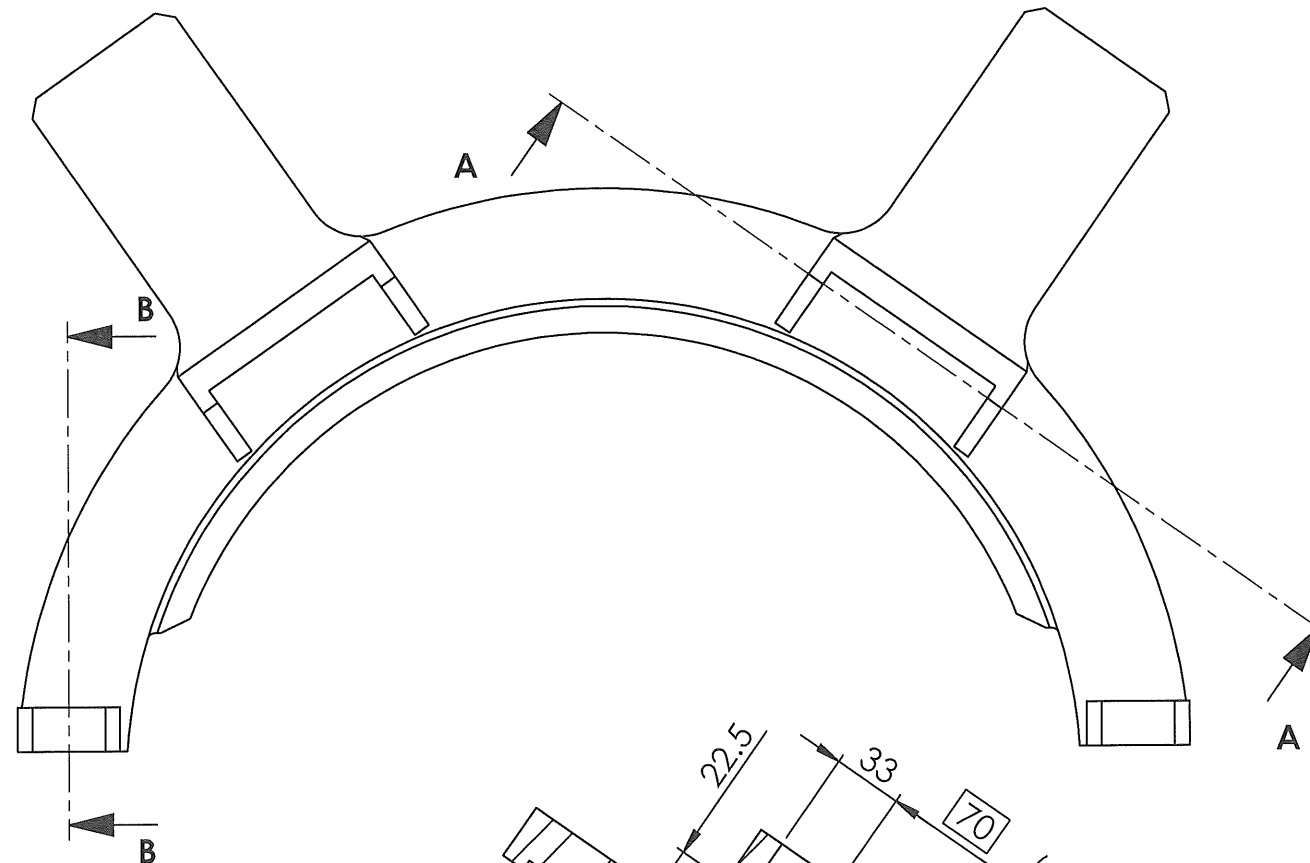
SIZE A3L

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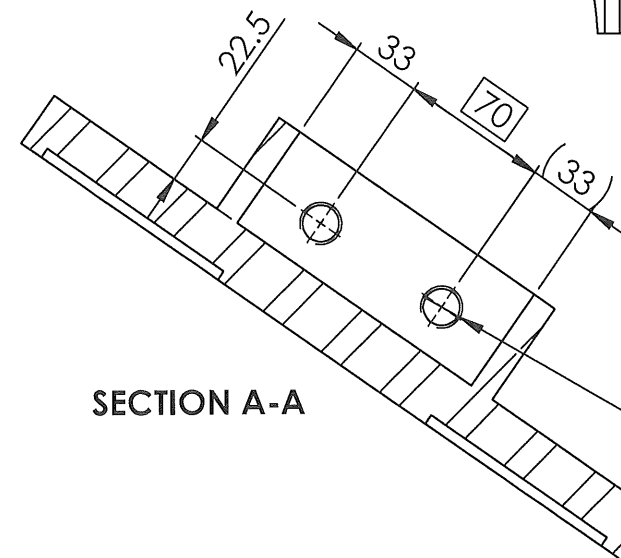
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IF IN DOUBT ASK



ISOMETRIC VIEW



SECTION A-A

SECTION B-B

Notes

1. Remove all burrs and sharp edges
2. Tolerances $\pm 0.2\text{mm}$ U.O.S
3. Angular tolerances $\pm 0.5^\circ$ U.O.S
4. All dimensions are in mm
5. Machined $\nabla 1.6$ U.O.S.
6. Dimensions in (...) are for reference only.

Finish: Clean

Used on: 13.25_8652

Material: S355JR or equivalent

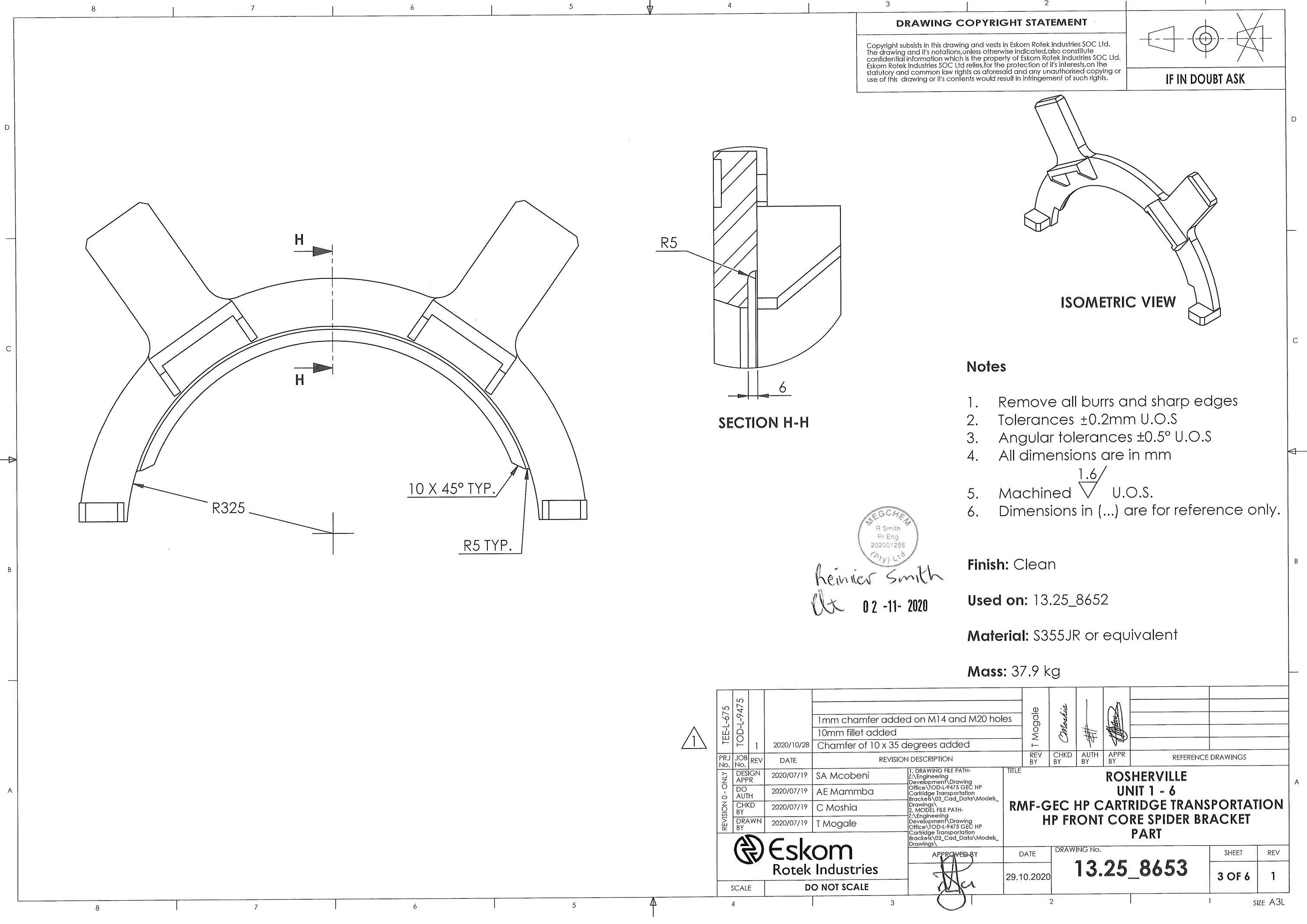
Mass: 37.9 kg



Reinier Smith
Rlt
02-11-2020

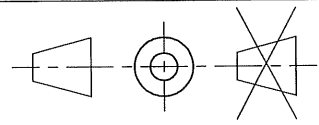
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	1mm chamfer added on M14 and M20 holes													
	10mm fillet added													
	Chamfer of 10 x 35 degrees added													
PRJ No.	JOB No.	REV	DATE	REVISION DESCRIPTION				REV BY	CHKD BY	AUTH BY	APPR BY	REFERENCE DRAWINGS		
REVISION 0 - ONLY	DESIGN APPR	2020/07/19	SA Mcoben	1. DRAWING FILE PATH- Z:\Engineering Development\Drawing Office\TOD-L-9475 GEC HP Cartridge Transportation Brackets\03_Cad_Data\Models_Drawings\2. MODEL FILE PATH- Z:\Engineering Development\Drawing Office\TOD-L-9475 GEC HP Cartridge Transportation Brackets\03_Cad_Data\Models_Drawings\				<div>TITLE</div> <div>ROSHERVILLE UNIT 1 - 6 RMF-GEC HP CARTRIDGE TRANSPORTATION HP FRONT CORE SPIDER BRACKET PART</div>						
DO AUTH	2020/07/19	AE Mamma												
CHKD BY	2020/07/19	C Moshia												
DRAWN BY	2020/07/19	T Mogale												
<div></div>				APPROVED BY				DATE		DRAWING No.			SHEET	REV
								29.10.2020		13.25_8653			2 OF 6	1
SCALE		DO NOT SCALE												

SIZE A3L



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ISOMETRIC VIEW

Notes

1. Remove all burrs and sharp edges
2. Tolerances $\pm 0.2\text{mm}$ U.O.S
3. Angular tolerances $\pm 0.5^\circ$ U.O.S
4. All dimensions are in mm
5. Machined $\nabla^{1.6/}$ U.O.S.
6. Dimensions in (...) are for reference only.

Finish: Clean

Used on: 13.25_8652


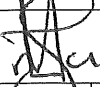
Material: S355JR or equivalent

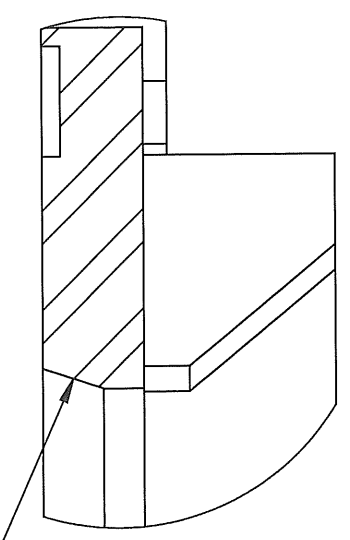
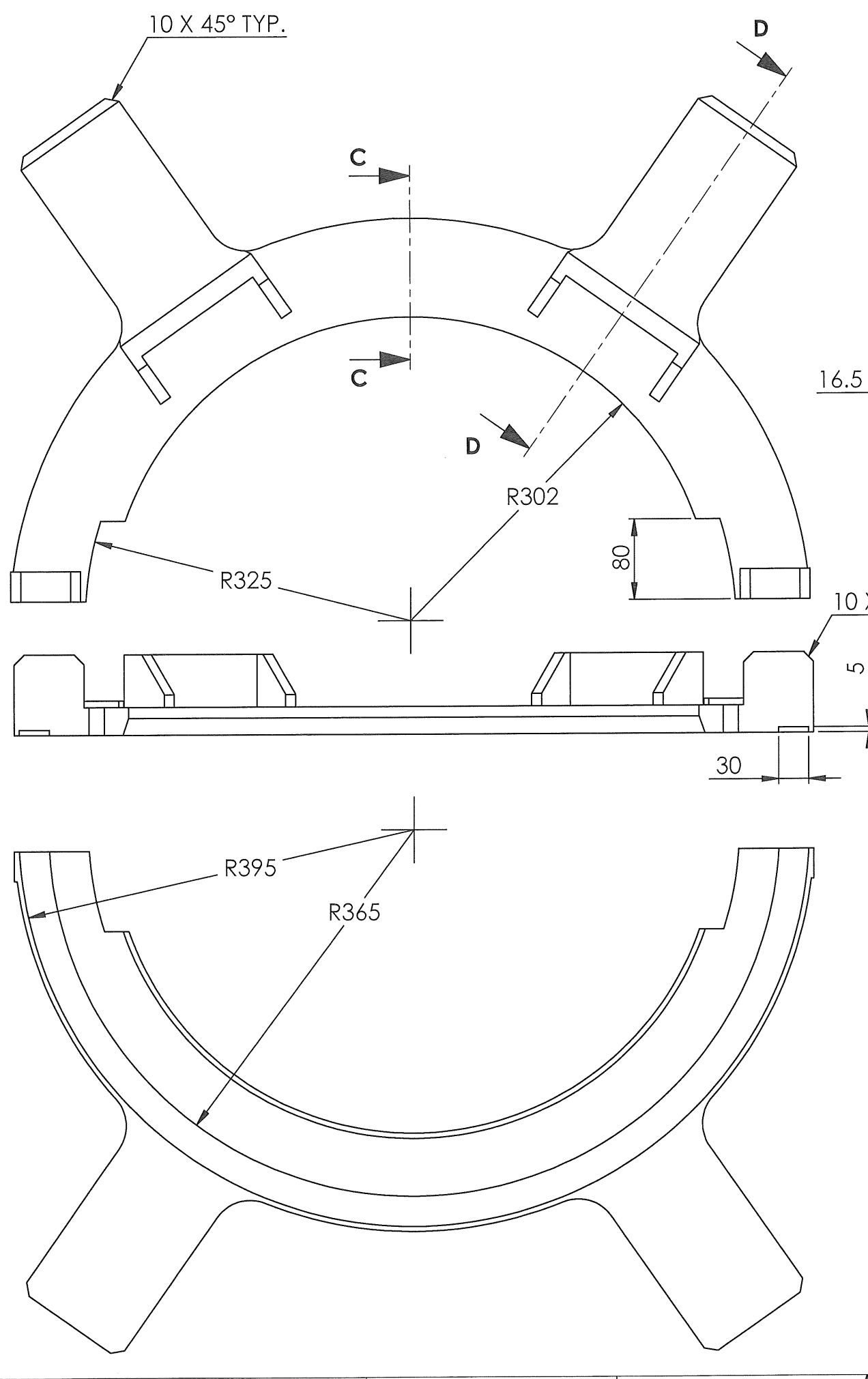
Mass: 37.9 kg



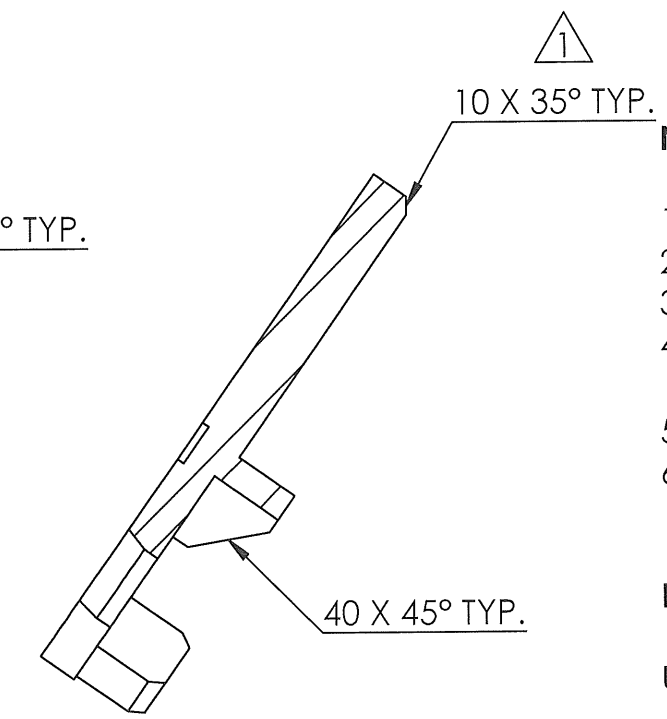
Heinier Smith
02-11-2020



TEE-L-675	TOD-L-9475	1	2020/10/28					T Mogale	<i>C Moshia</i>	<i>[Signature]</i>	<i>[Signature]</i>			
				1mm chamfer added on M14 and M20 holes										
				10mm fillet added										
				Chamfer of 10 x 35 degrees added										
PRJ No.	JOB No.	REV	DATE	REVISION DESCRIPTION				REV BY	CHKD BY	AUTH BY	APPR BY	REFERENCE DRAWINGS		
REVISION 0 - ONLY	DESIGN APPR	2020/07/19	SA Mcoben	1. DRAWING FILE PATH- Z:\Engineering Development\Drawing Office\TOD-L-9475 GEC HP Cartridge Transportation Brackets\03_Cad_Data\Models_ Drawings\ 2. MODEL FILE PATH- Z:\Engineering Development\Drawing Office\TOD-L-9475 GEC HP Cartridge Transportation Brackets\03_Cad_Data\Models_ Drawings\ 3. TITLE ROSHERVILLE UNIT 1 - 6 RMF-GEC HP CARTRIDGE TRANSPORTATION HP FRONT CORE SPIDER BRACKET PART				13.25_8653				SHEET	REV	
	DO AUTH	2020/07/19	AE Mamma											
	CHKD BY	2020/07/19	C Moshia											
	DRAWN BY	2020/07/19	T Mogale											
 Eskom Rotek Industries				APPROVED BY 				DATE 29.10.2020						
SCALE		DO NOT SCALE										3 OF 6		1



SECTION C-C



SECTION D-D

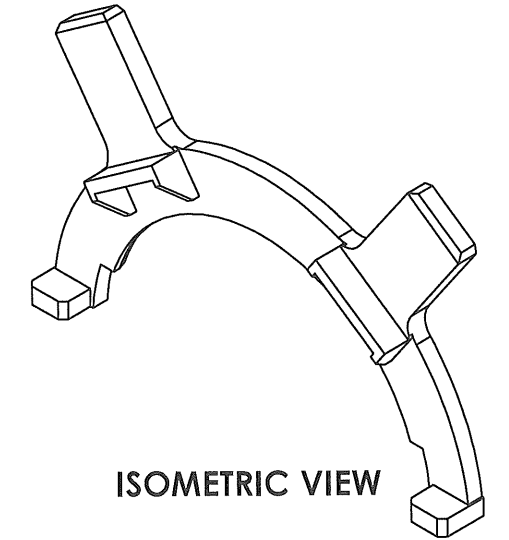
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lt 02-11-2020

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ISOMETRIC VIEW

Notes

1. Remove all burrs and sharp edges
2. Tolerances $\pm 0.2\text{mm}$ U.O.S
3. Angular tolerances $\pm 0.5^\circ$ U.O.S
4. All dimensions are in mm
5. Machined $\nabla 1.6$ U.O.S.
6. Dimensions in (...) are for reference only.


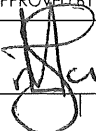
Finish: Clean

Used on: 13.25_8652

Material: S355JR or equivalent

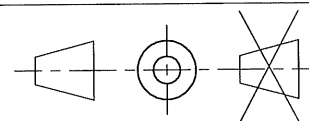
Mass: 37.9 kg



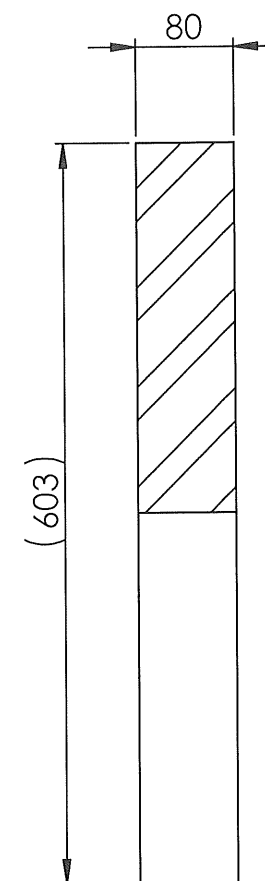
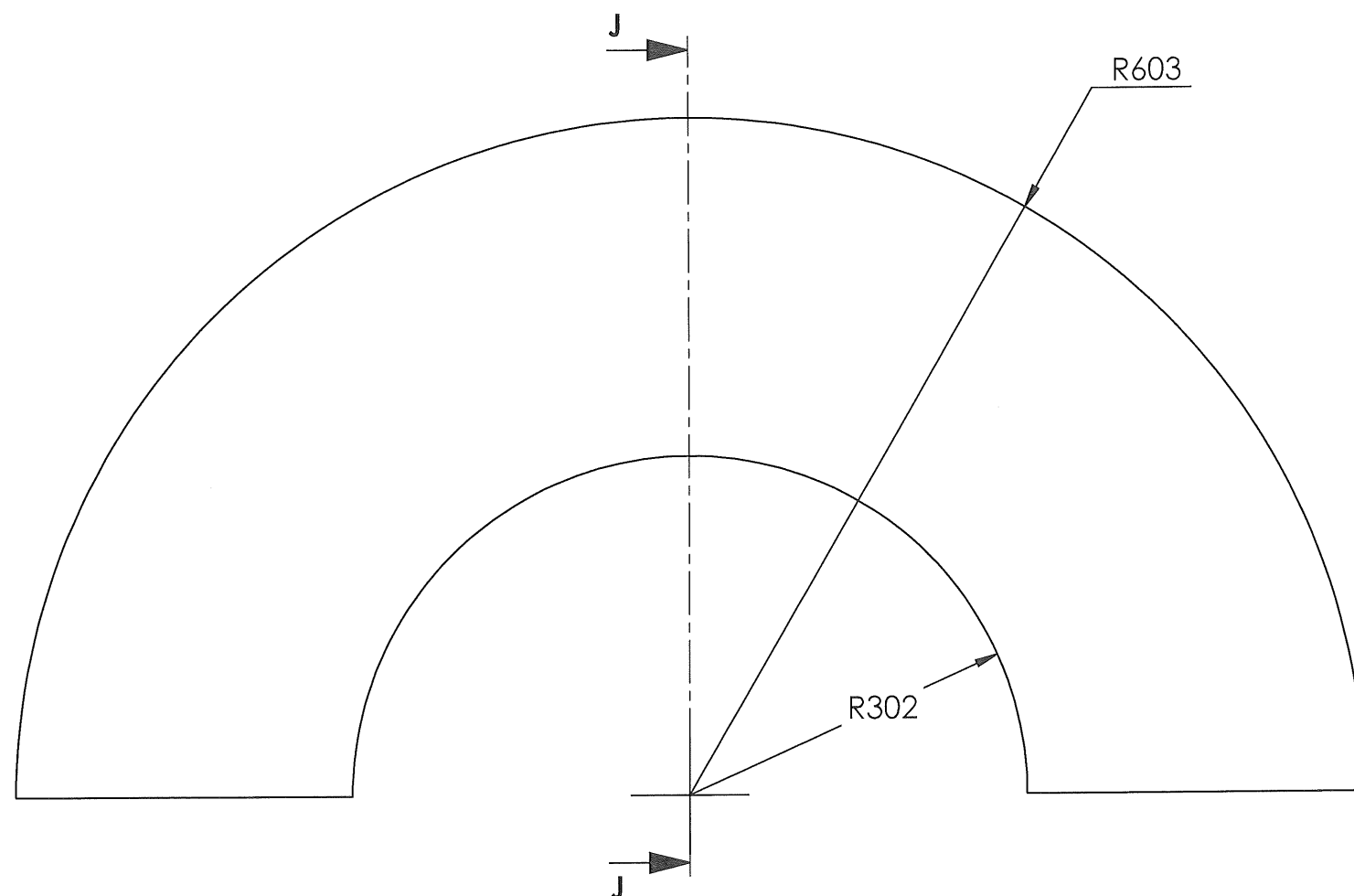
REVISION 0 - ONLY	PRJ No.	TEE-L-675	JOB No.	TOD-L-9475	REV	1	DATE	2020/10/28	REVISION DESCRIPTION		REV BY	T Mogale	CHKD BY	C Moshia	AUTH BY	[Signature]	APPR BY	[Signature]	REFERENCE DRAWINGS	
	DESIGN APPR	2020/07/19	SA Mcobeni	1. DRAWING FILE PATH: Z:\Engineering Development\Drawing Office\TOD-L-9475 GEC HP Cartridge Transportation Brackets\03_Cad_Data\Models Drawings\		TITLE														
	DO AUTH	2020/07/19	AE Mamma	2. MODEL FILE PATH: Z:\Engineering Development\Drawing Office\TOD-L-9475 GEC HP Cartridge Transportation Brackets\03_Cad_Data\Models Drawings\		ROSHERVILLE														
	CHKD BY	2020/07/19	C Moshia			UNIT 1 - 6														
	DRAWN BY	2020/07/19	T Mogale			RMF-GEC HP CARTRIDGE TRANSPORTATION														
 Eskom Rotek Industries										APPROVED BY		DATE	DRAWING No.		SHEET		REV			
												29.10.2020	13.25_8653		4 OF 6		1			
SCALE		DO NOT SCALE																		
4		3								2		1		SIZE A3L						

DRAWING COPYRIGHT STATEMENT

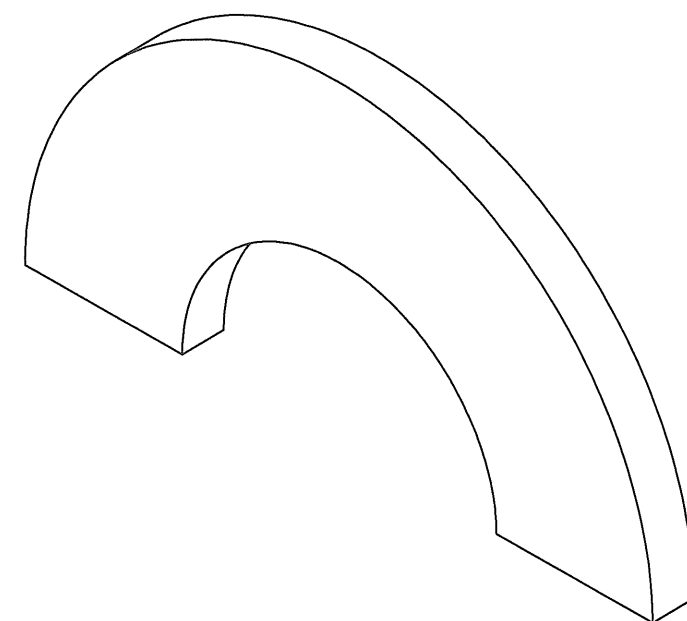
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SECTION J-J



ISOMETRIC VIEW

Notes

1. Remove all burrs and sharp edges
2. Tolerances $\pm 0.2\text{mm}$ U.O.S
3. Angular tolerances $\pm 0.5^\circ$ U.O.S
4. All dimensions are in mm
5. Machined $\nabla^{1.6/}$ U.O.S.
6. Dimensions in (...) are for reference only.

Finish: Clean

Used on: 13.25_8652





Material: S355JR or equivalent

Mass: 37.9 kg

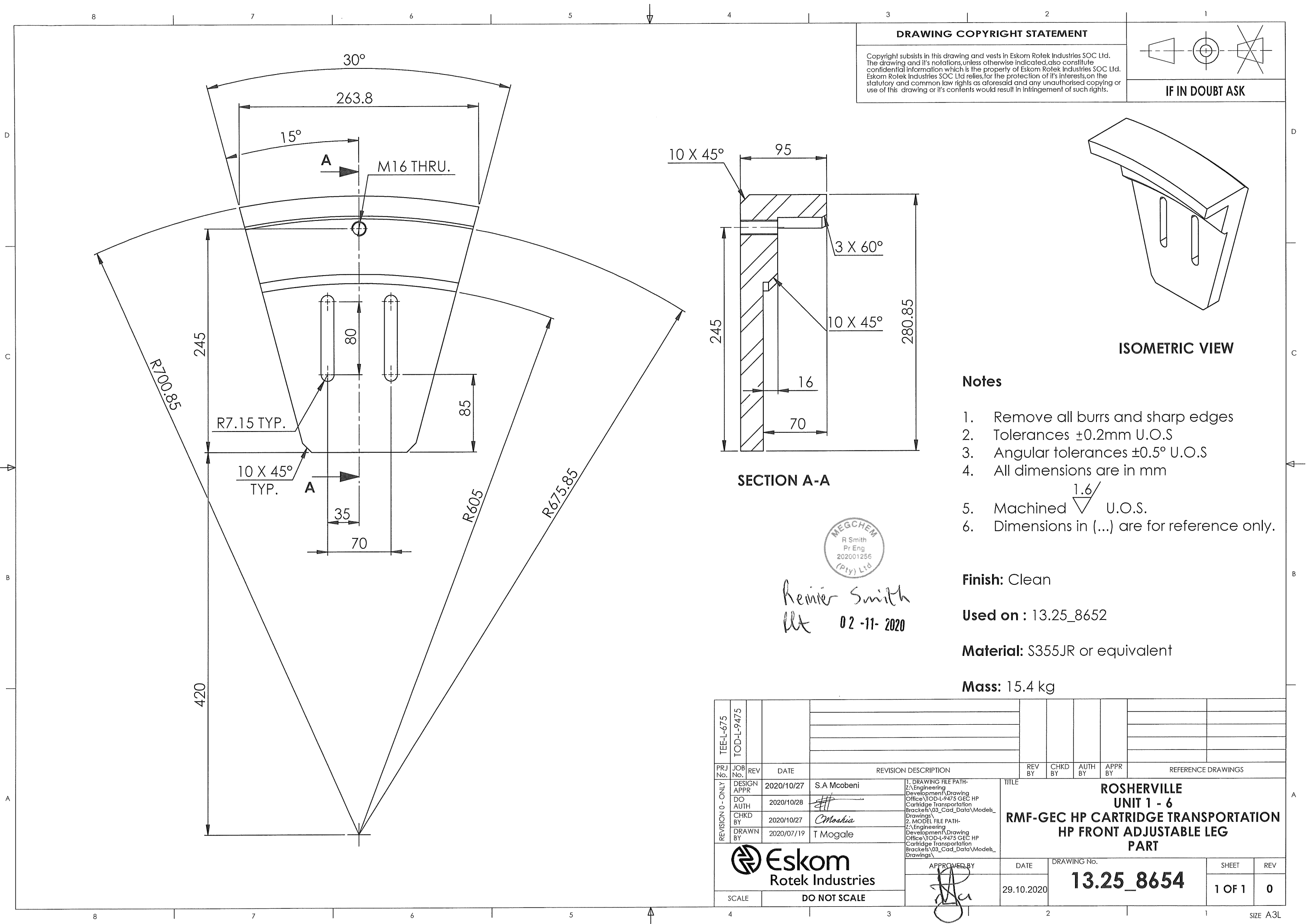


Reimer Smith
Rlt 02-11-2020



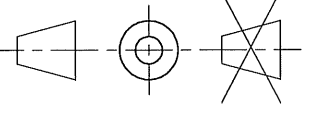
PRJ No.	TEE-L-675	JOB No.	REV	DATE	REVISION DESCRIPTION				REV BY	CHKD BY	AUTH BY	APPR BY	REFERENCE DRAWINGS			
	TOD-L-9475				1	2020/10/28	1mm chamfer added on M14 and M20 holes				T Mogale	C Moshia				
	10mm fillet added															
	Chamfer of 10 x 35 degrees added															
REVISION 0 - ONLY	DESIGN APPR	2020/07/19	SA Mcobeni	1. DRAWING FILE PATH: Z:\Engineering Development\Drawing Office\TOD-L-9475 GEC HP Cartridge Transportation Brackets\03_Cad_Data\Models_ Drawings\ 2. MODEL FILE PATH: Z:\Engineering Development\Drawing Office\TOD-L-9475 GEC HP Cartridge Transportation Brackets\03_Cad_Data\Models_ Drawings\ TITLE ROSHERVILLE UNIT 1 - 6 RMF-GEC HP CARTRIDGE TRANSPORTATION HP FRONT CORE SPIDER BRACKET PART												
DO AUTH	2020/07/19	AE Mammaba														
CHKD BY	2020/07/19	C Moshia														
DRAWN BY	2020/07/19	T Mogale														
 Eskom Rotek Industries		APPROVED BY		DATE		DRAWING No.				SHEET		REV				
				29.10.2020		13.25_8653				6 OF 6		1				
SCALE		DO NOT SCALE														

SIZE A3L

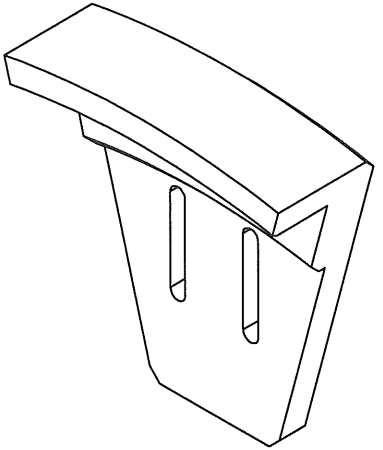


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ISOMETRIC VIEW

Notes

1. Remove all burrs and sharp edges
2. Tolerances $\pm 0.2\text{mm}$ U.O.S
3. Angular tolerances $\pm 0.5^\circ$ U.O.S
4. All dimensions are in mm
5. Machined $\nabla^{1.6}$ U.O.S.
6. Dimensions in (...) are for reference only.

Finish: Clean

Used on : 13.25_8652

Material: S355JR or equivalent

Mass: 15.4 kg

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